Select from three lengths (5-, 8- or 10-ft.) in two sizes:

- 6\(\frac{5}{8}\)-inch O.D. Shaft with 12-inch diameter Helix or
- 8\(\frac{5}{8}\)-inch O.D. Shaft with 14-inch diameter Helix

Specifically designed for above-grade and on-grade mounting of parking-area/site lighting standards, these non-extendable foundation anchors have high-strength pipe shafts to resist bending moments and substantial installing-torque ratings.

They often can be installed through macadam surfaces.

One-trip convenience cuts costs and saves time!

For immediate installation of a luminaire foundation, a steel anchor screws in place by hydraulic rotary equipment mounted on common construction vehicles. For quick wiring, a cableway is precut in the pipeshaft.

This pre-engineered system is based on more than 80 years of earth-anchor research and development by ISO 9001-certified manufacturer A.B. Chance Company, Centralia, Missouri, which also markets to electric utilities, telecommunications and pipeline industries worldwide.

Maximum installing torque ratings: 6\(\frac{5}{8}\)-inch O.D. shaft rated for 15,000 ft.-lb.
8\(\frac{5}{8}\)-inch O.D. shaft rated for 20,000 ft.-lb.

Specifications for all foundations listed below include:

- 1 in. x 12 in.-square Base Plate with 4-bolt variable Bolt Circle*
- Four 1 in. x 4 in. Grade 5 Carriage Bolts with nuts and washers
- 2\(\frac{1}{2}\) in. x 18 in. Cableway on shaft • All hot-dip galvanized to ASTM A153

<table>
<thead>
<tr>
<th>Foundation Overall Length</th>
<th>Catalog Number</th>
<th>Distance from Bottom of Base Plate to Top of Cableway</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 feet</td>
<td>T112-0563</td>
<td>18 inches</td>
</tr>
<tr>
<td>8 feet</td>
<td>T112-0564</td>
<td>48 inches</td>
</tr>
<tr>
<td>10 feet</td>
<td>T112-0565</td>
<td>48 inches</td>
</tr>
</tbody>
</table>

Economical, No Site Preparation, Versatile
To place an elevated light standard:
Halt penetration of the foundation at the proper depth to achieve the base height desired. After feeding the power conduit through the cableway and out the baseplate, a tube-type form may be used to encase the exposed shaft in a poured-concrete barrier, as with other methods.

Quick and easy, installation by the same equipment as other methods
To place a light standard on grade, simply drive the foundation to full depth. Then excavate to the cableway in the side of the foundation and insert the power conduit up through the baseplate.

Often installs in 10 minutes, with the pole up in less than an hour!
Without excavating to depth, a Chance foundation anchor can be driven through most soils and blacktop surfaces. The welded spiral plate (a true helix) acts as a screw thread during installation and a load-bearing member in place. Installation compacts the surrounding soil but does not remove any significant volume below grade.

By design, the foundation resists all associated loads: Wind, compression, uplift. If required, the foundation can be withdrawn by the same method as installed and reused.

Made for mounting in minutes, to match popular base designs
Typical above-grade example: 6 5/8-inch x 10-ft. foundation is designed for loads of a 39-ft. standard with four shoebox fixtures. Performance meets or exceeds concrete foundations.

Variable bolt-circle baseplate
For fast bolt-up, slotted baseplate mates with most light standards.

Catalog No.     Max. Torque        Weight
C303-0139        10,000 ft.-lb. 18 lb.
C303-0684        20,000 ft.-lb. 30 lb.

For attachment to a torque motor directly or via a torque-indicating device, 10,000-ft.-lb. tool has 5/4" bolt circle (B.C.) for six ½" bolts; the 20,000-ft.-lb. tool has a 7¾" B.C. for twelve ¾" bolts.
A Variety of Applications

Share in the real payoffs – as other enterprising innovators have in these examples and more!

Tell us your application idea and we'll help you develop the proper foundation design. You can bank on getting the quick and easy advantages pre-engineered into the sampling shown here. Our engineering staff draws on decades of skillfully applying our extensive soils data bank and testing resources to many practical foundation uses.

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